

Form for Custom WPS Online Editor

Description	Customer Data	Definition
WPS Title:	<i>(The WPS Title displays in the Helmet)</i>	Max 18 letters and/or Numbers
Filename on SD Card:		Extension (.wps) is Required
<u>WORKPIECE INFORMATION</u>		
Number of Passes:		Max of 10
Joint Type:	T Joint Lap Joint V-Groove	Dropdown Box (circle one)
Material:	Mild Steel Stainless Steel	Dropdown Box (circle one)
Thickness:	24 gauge (.025)/0.6mm 22 gauge (.031)/ 0.8mm 20 gauge (0.37)/ 0.9mm 18 gauge (0.50)/ 1.2mm 1/8" (.125)/ 3.2mm 3/16" (.188)/ 4.8mm 1/4" (.250)/ 6.4mm 5/16" (.313)/ 7.9mm 3/8" (.375)/ 9.5mm 1/2" (.500)/ 12.7mm	Dropdown Box (circle one)
<u>WELDING MACHINE INFORMATION</u>		
Process:	MIG SMAW	Dropdown Box (circle one)
Wire (MIG) or Electrode (SMAW)		Max 18 Letters and/or Numbers
Wire Feed Speed (MIG only): Standard (ipm) Metric (M/minute)		Number 1-800 Number 1-20
Current (Amps)		Number 10-250
Voltage (Volts)		Number 1-100
Shielding Gas		Max of any 15 Characters
Gas Flow Rate: Standard (CFM) Metric (L/minute)		Number 0-50 (35 is Standard) Number 0-600
<u>WELD TECHNIQUE INFORMATION</u>		
Work Angle (degrees):		Number 0-90
Travel Angle (degrees):		Number 0-90
Weld Speed (ipm):		Number 3-20
	<input type="radio"/> Push <input type="radio"/> Pull	Choose one
Generate		